

# PERSONALIZE IT!

# Site-Boards™

Project Description	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday

**IMPORTANT** **URGENT** **IN PROGRESS** **FINISHED**



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# SLIDE MITER SAW SAFETY STATION



**POST THESE SAFETY RULES FOR REFERENCE.**

**SAFETY RULES FOR MITER SAWS**

**WARNING:** Failure to follow these rules may result in serious injury.

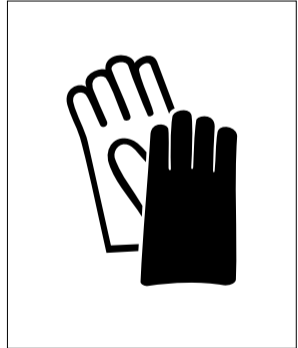
- DO NOT OPERATE THIS MACHINE until it is completely assembled and ready according to the instructions. A machine incorrectly assembled can cause serious injury.
- GETTING ADVICE from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of the machine. Knowledge is safety.
- FOLLOW ALL WIRING CODES and recommended electrical connections to prevent shock or electrocution.
- DO NOT OPERATE ON ANYTHING OTHER THAN THE DESIGNATED VOLTAGE of the saw.
- SECURE THE MACHINE TO A STABLE SUPPORTING SURFACE. Motion can cause the machine to kick, walk, or fly over causing serious injury.
- USE ONLY CROSSCUT SAW BLADES. Use only zero-degree or negative hook angles when using carbide-tipped blades. Do not use blades with sharp flutes. These can deflect and contact the guard, and can cause damage to the machine and/or serious injury.
- USE ONLY BLADES OF THE CORRECT SIZE AND TYPE specified for this tool to prevent damage to the machine and/or serious injury.
- MAKE CERTAIN BLADE ROTATES IN CORRECT DIRECTION and that the teeth at the bottom of the blade point to the rear of the saw.
- USE BLADE GUARD AT ALL TIMES. Don't spray any lubricants or cleaners (particularly spray or aerosol) in the vicinity of the blade guard. The propellant material used in the guard is subject to shock by certain materials.
- USE A SHARP BLADE. Check the blade to see if it runs true and if the front teeth are cut back or a shaving blade can cause damage to the machine and/or serious injury.
- DON'T WEDGE ANYTHING AGAINST THE HANDLE to hold the motor shut.
- DON'T USE AIRRAPE WHEELS. The excessive heat and abrasive particles generated by them will damage the saw.
- INSPECT BLADE FOR CRACKS or other damage prior to operation. A cracked or damaged blade can come apart and pieces can be thrown at high speeds, causing serious injury. Replace cracked or damaged blades immediately.
- CLEAN THE BLADE AND BLADE FLANGES prior to operation. Cleaning the blade and flanges allows you to check for any damage to the blade or flange. A cracked or damaged blade or flange can come apart and pieces can be thrown at high speeds, causing serious injury.
- ALWAYS USE THE KEY TO RELEASE AND REPLACE THE BLADE WHEN DAMAGED. Small chip accumulation under the saw may interfere with the saw blade or may cause instability of workpiece when cutting.
- USE ONLY BLADE FLANGES specified for this tool to prevent damage to the machine and/or serious injury.
- CLEAR THE AREA OF FLAMMABLE LIQUIDS and/or gas prior to operation. Sparks can occur that would ignite the liquids and cause a fire or explosion.
- CLEAN THE MOTOR AIR SLOTS of chips and sawdust. Chip and sawdust can cause the motor to overheat and cause serious injury.
- TOUCH THE TABLE CLAMP HANDLE and any other clamps prior to operation. Loose clamps can cause parts of the workpiece to be thrown at high speeds.
- NEVER START THE TOOL with the blade against the workpiece. The workpiece can be thrown, causing serious injury.
- KEEP ARMS, HANDS, AND FINGERS away from the blade to prevent serious cuts. Clamp all workpieces that would cause your hand to be in the "Table Hazard Zone" within the red line.
- DON'T PLACE HANDS IN THE BLADE AREA when the saw is connected to power.
- DON'T REACH UNDERNEATH THE SAW unless it is unplugged or locked off. The saw blade is exposed on the underside of the table.
- ALLOW THE MOTOR TO COME TO FULL SPEED prior to starting cut. Starting the tool too soon can cause damage to the machine or blade and/or serious injury.
- NEVER REACH AROUND or behind the saw blade. A moving blade can cause serious injury.
- NEVER CUT FERROUS METALS or masonry. Either of these can cause the carbide tips to fly off the blade at high speeds causing serious injury.
- NEVER CUT SMALL PIECES. Cutting small pieces can cause your hand to move into the blade, resulting in serious injury.
- NEVER LOCK THE SWITCH in the "ON" position. Lifting up the red lock will cause your hand to move into the blade, resulting in serious injury.
- NEVER APPLY LUBRICANT to a running blade. Applying lubricant could cause your hand to move into the blade, resulting in serious injury.
- DON'T PERFORM FREE-HAND OPERATIONS. Hold the work firmly against the fence and table. Free-hand operators can in either case cause the workpiece to be thrown at high speeds, causing serious injury. Use clamps to hold the work when possible.
- CUTTING HEAD MUST RETURN QUICKLY TO THE FULL UP POSITION. Failure to do so will not allow the lower guard to operate properly and may result in personal injury.
- TURN OFF THE MACHINE and allow the blade to come to a complete stop prior to clearing the blade area or removing shavings from the path of the blade. A moving blade can cause serious injury.
- PROPERLY SUPPORT LONG OR WIDE WORKPIECES. Loss of control of the workpiece can cause injury.
- NEVER PERFORM UNLOCK ASSEMBLY OR SET UP WORK on the tablework area when the machine is running. A sudden stop could cause a hand to move into the blade. Serious injury can occur.
- DON'T ALLOW ANYONE to stand behind the saw.
- TURN THE MACHINE OFF, disconnect the machine from the power, and lock the tablework area before locking the machine. LOCK THE SWITCH in the "OFF" POSITION or machine.
- BEFORE OPERATING THE SAW, check and securely lock the front, rear, and sliding fence adjustments.
- ADDITIONAL INFORMATION regarding the safe and proper operation of power tools, or a safety video is available from the Power Tool Institute, 1300 Summer Avenue, Cleveland, OH 44115-0201. (www.power-tool-institute.com). Information is also available from the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143. (www.nsc.org). For more information, contact the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143. (www.nsc.org). For more information, contact the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143. (www.nsc.org).

A16026-01-25-09 Rev. A

	GENERAL STOCK	FINE	PLASTICS
<b>HARDWOOD</b> [OAK, CHERRY, MAPLE]	X	✓	X
<b>SOFTWOOD</b> [PINE, FIR, BIRCH, POPLAR]	✓	X	X
<b>SOFT PLASTICS</b> [NYLON, DELRIN, UHMW]	X	X	✓
<b>HARD PLASTICS</b>	X	X	✓

## Slide Miter Saw Safety

- Always properly clamp workpiece
- Keep Body and Hands 6" minimum from cutting blade
- Support longer work pieces
- Pull cutter head to end of rails prior to cutting material
- Gently lower cutting head into material
- Push cutting head thru material and away from body
- Release trigger and allow blade to stop prior to lifting cutter head out of material



**CLAMPS**



# Lockout Questions?



Mike Kilgo



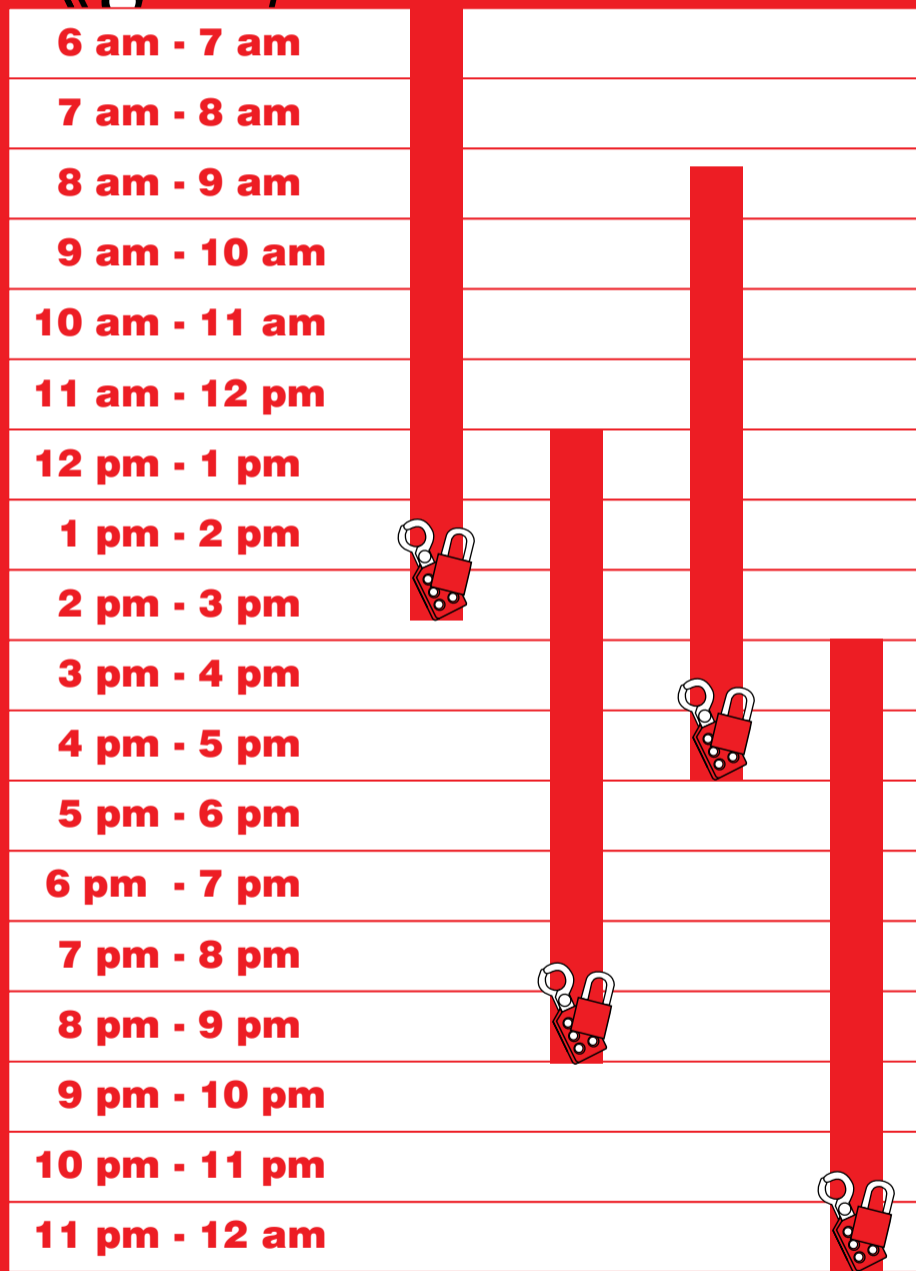
Dan Adams



Carla Wright



Jim Zara





# CAN LINE SOLVE BY SUNDOWN: LINE 1

## DAILY PLANNER

Date: \_\_\_\_\_ 1st Shift Efficiency: \_\_\_\_\_ 2nd Shift Efficiency: \_\_\_\_\_ 3rd Shift Efficiency: \_\_\_\_\_

**TOP 3 DOWNTIME**

Objective & Task	Downtime
1. _____	_____
2. _____	_____
3. _____	_____

**ACTION PLAN**

What	Person Assigned	Completed Date
1. _____	_____	_____
2. _____	_____	_____
3. _____	_____	_____

**TEP DATA**

Objective & Task	Downtime
1. _____	_____
2. _____	_____
3. _____	_____
4. _____	_____
5. _____	_____
6. _____	_____

## FIRST SHIFT

Hour	% Eff. (Hourly)	% Eff. (Shift)	Flavor	Cases Produced	Issues
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
Total					

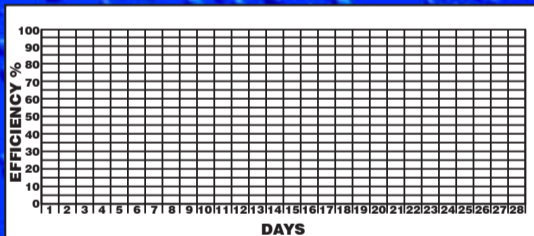
## SECOND SHIFT

Hour	% Eff. (Hourly)	% Eff. (Shift)	Flavor	Cases Produced	Issues
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
Total					

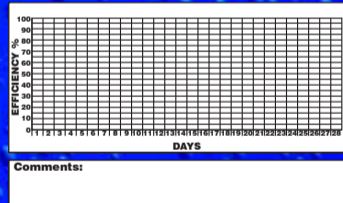
## THIRD SHIFT

Hour	% Eff. (Hourly)	% Eff. (Shift)	Flavor	Cases Produced	Issues
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
Total					

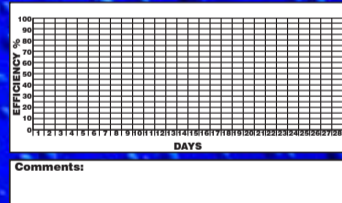
## EFFICIENCY RUN CHART



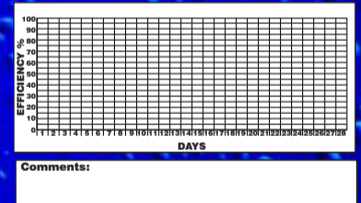
## EFFICIENCY RUN CHART



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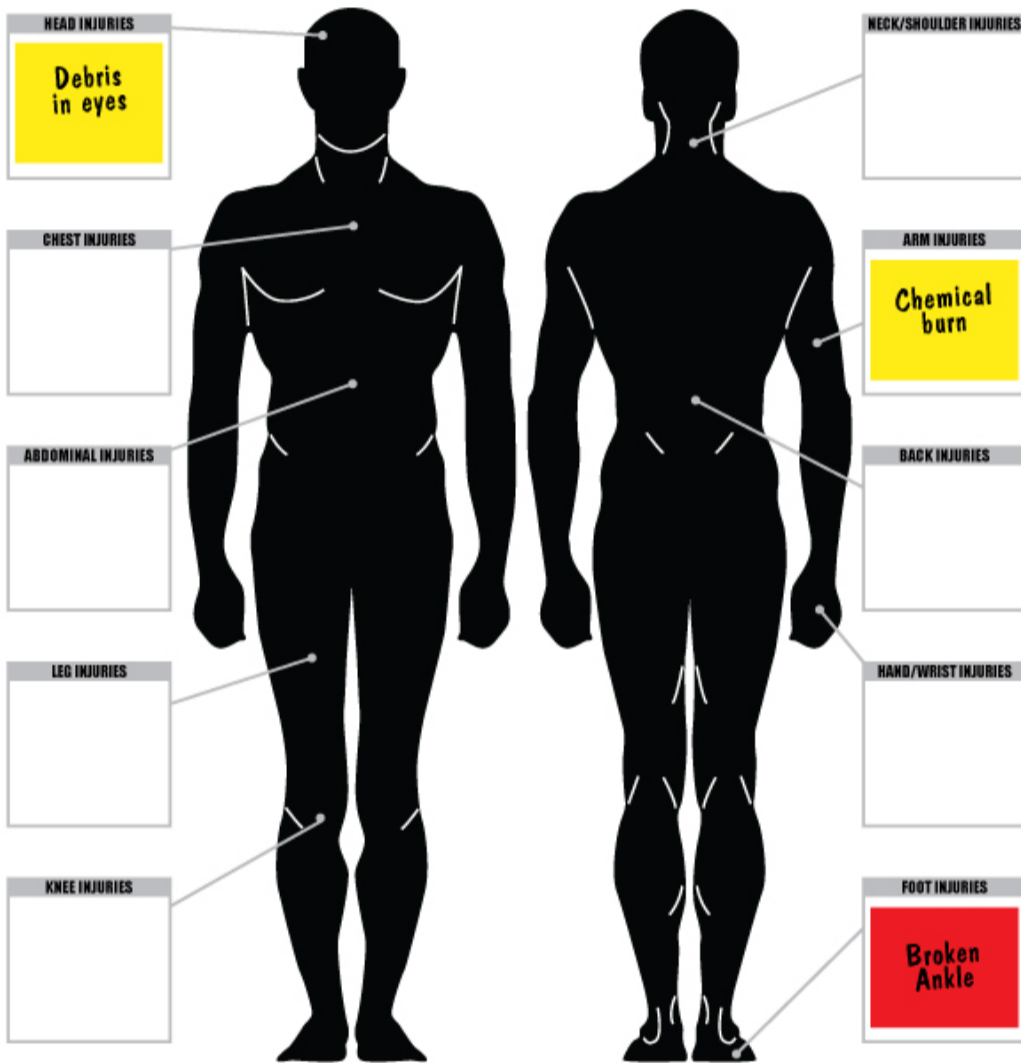
## EFFICIENCY RUN CHART







# SAFETY AWARENESS CENTER



**OUR GOAL: NO INJURIES!**



EMPLOYEES HAVE WORKED

12:34 DAYS

WITHOUT A LOST-TIME ACCIDENT

A RED MAGNET MEANS:

**STOP!** A LOST TIME ACCIDENT HAS OCCURRED.

A YELLOW MAGNET MEANS:

**CAUTION!** A NEAR MISS ACCIDENT HAS OCCURRED.

NO MAGNETS MEANS:

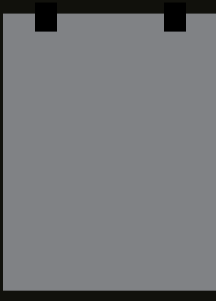
**WAY TO GO!** CONTINUE TO WORK SAFELY!

# SAFETY AWARENESS

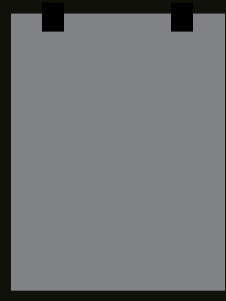
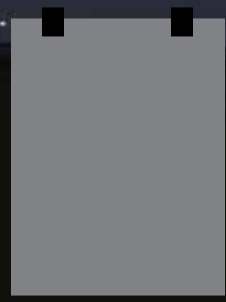


COMPANY  
YOUR LOGO HERE

SAFETY MEETINGS



SAFETY ALERTS



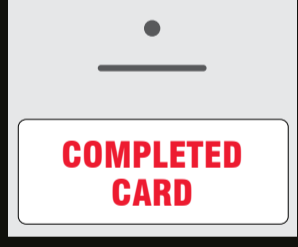
DAYS SINCE LAST  
RECORDABLE INCIDENT

12 34

NEAR MISS



STOP WORK



# Committed to Working Safe

Area	Shift	Days Safe
Staple Stock Receiving	Second	1 2 3 4
Put To Light	First	1 2 3 4
Maintenance	Fourth	1 2 3 4
Non-Con	Third	1 2 3 4
RSR		1 2 3 4
DA Order Filling		1 2 3 4
PFC		1 2 3 4
Pick To Light		1 2 3 4
Maintenance		1 2 3 4
PFC		1 2 3 4







# SHOEMAKER MINE

## COMPLIANCE REVIEW

MONTH TO DATE    QUARTER TO DATE    YEAR TO DATE    TOTAL ORDERS COMBINED

MSHA	76	190	372	6	457
STATE	27	54	85	0	
VIOLATION PER INSPECTOR SHIFT	1.5				

## TOP VIOLATIONS

	REGULATION	TOTAL	#S&S	SUMMARY
1.	75.3000	9	0	(2) CHARGER NOT VENTED (1) CABLE BLOCKING LIFELINE
2.	75.4000	5	1	(2) CHARGER NOT VENTED (1) CABLE BLOCKING LIFELINE
3.	75.2000	3	3	(2) CHARGER NOT VENTED (1) CABLE BLOCKING LIFELINE





**AVAILABILITY STATUS**



# MAINTENANCE PROJECTS

Dedicated to Increased Efficiency and Safety

Project Description	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday





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# SITE

Voice of the Employee  
**BOARD**

New Idea	Pending	Active	Implemented	Impact/Outcome	



Featured Team Member



Success Story

**REMEMBER!**  
**5S FOR A LEAN WORKPLACE**

- SORT
- SET IN ORDER
- SEINE
- STANDARDIZE
- SUSTAIN

**7 FORMS OF WASTE**

- CONVECTION
- WAITING
- OVER-PROCESSING
- WASTEFUL
- WASTED
- WASTING
- WASTED

**Become the Next Success Story!**  
We value your opinions and ideas on how we can become better. Great ideas will be rewarded and recognized.

Determine ICE Score    Fill Out Magnetic VOTE Card    Track Your Progress

**ICE Evaluation Matrix**

3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	I	C	E

Only the ICE method is a valid way to properly process...  
...to a 3 Star or 4 Star level using the following...  
...to a 3 Star or 4 Star level using the following...  
...to a 3 Star or 4 Star level using the following...







# 2" BRENTON TOOLING

2" INFEED LANE ALIGNMENT JIG



2" INFEED LANE ALIGNMENT JIG



2" INFEED LANE ALIGNMENT JIG



2" INFEED LANE ALIGNMENT JIG



INFEED GROUPER AUGMENT JIG



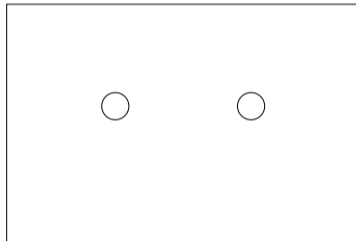
2" MAGAZINE GRINDERS JIG



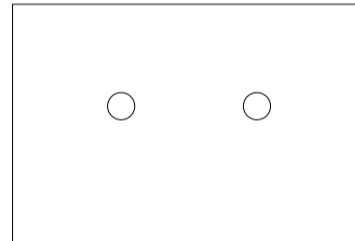
2" TRAY INCLINE



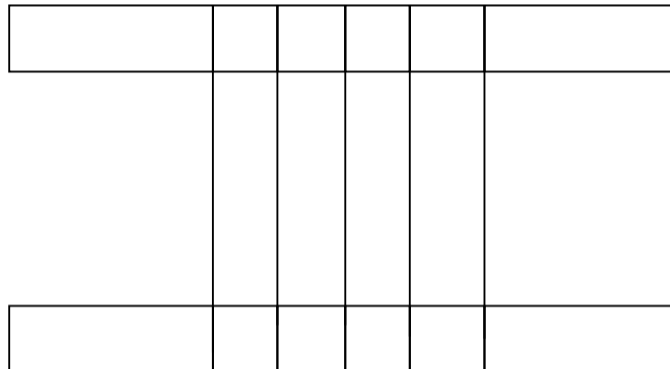
2" LOOSE PACK COMPRESSION



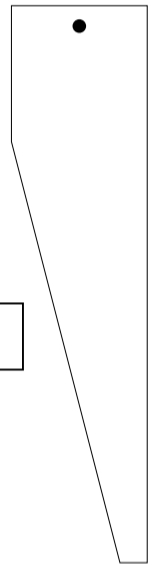
2" 4-PACK COMPRESSION JIG



2" 4-PACK INFEED RAIL



2" HIGH CONE OPERATOR SIDE GUIDERAIL





# PORT HURON MILL CONFINED SPACE ENTRY STATUS BOARD

**ACCOUNTABILITY  
SYSTEM**

(hook)	(hook)	(hook)
(hook)	(hook)	(hook)

**CSE PERMIT  
CSE PROCEDURE MSDS'S**

**AIR HORN**

- 1. EMERGENCY SPACE EVACUATION - 3 SHORT BLASTS ON THE AIR HORN**
- 2. MUSTER POINT AT CSE STATUS BOARD**



# CIP BOARD

## MISSION

Provide leadership through quality products, operations, and superior customer service. Anticipate needs and be proactive in health, safety, and the environment.  
"Where Quality and Service Are First."

## QUALITY POLICY

Datey Company is committed to our customer's satisfaction. We will accomplish this by:

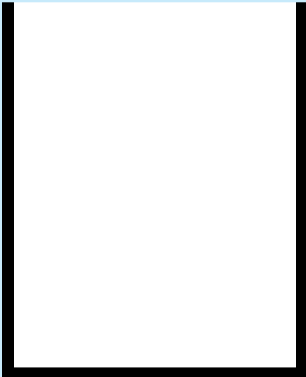
- Delivering defect-free, competitive products on time
- Striving for continual improvement through our quality system
- Being proactive in safety and environmental practices

## BELIEFS

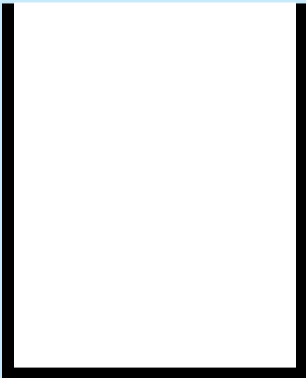
- Honor God in all we do.
- Conduct all aspects of our business with honesty, integrity, and humanity.
- Promote good physical and mental health.
- Pursue excellence.
- Promote good corporate and individual civic responsibility.
- Provide the best possible working environment for our associates.
- Strive to minimize governmental and third party interference in the operation of our business.
- Implement affirmatively all Federal, State and local laws and regulations.

# 300 Ton

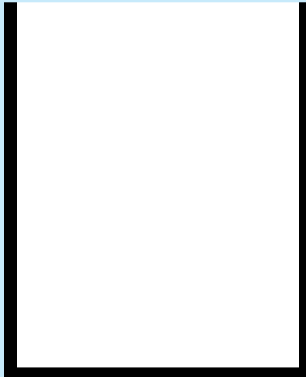
COMPONENTS SHEETS



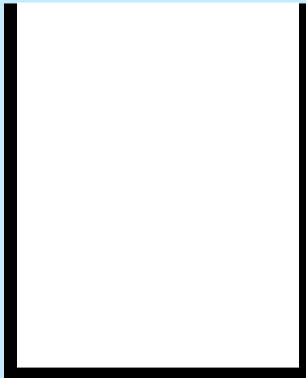
PLAN



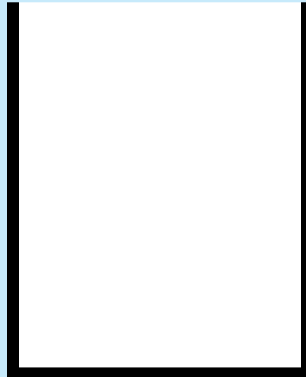
QUALITY SOP



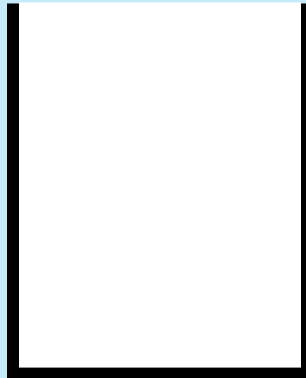
?



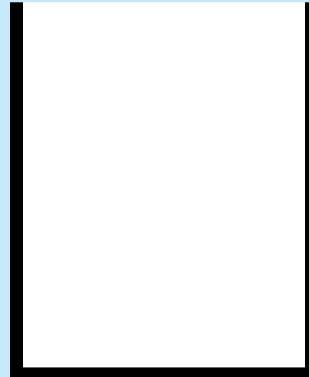
PROCESS MONITOR



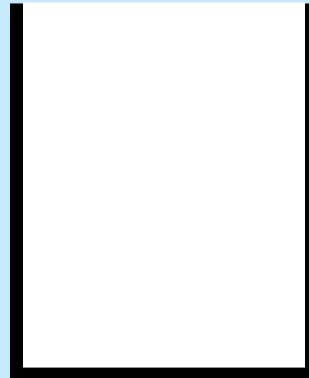
PROCESS SHEET



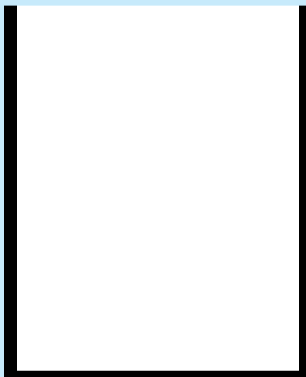
DPR



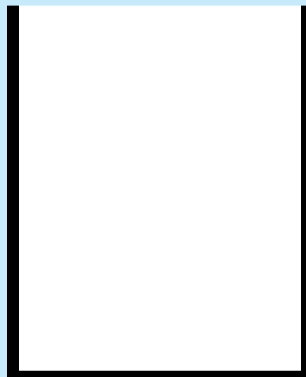
PM SCHEDULE

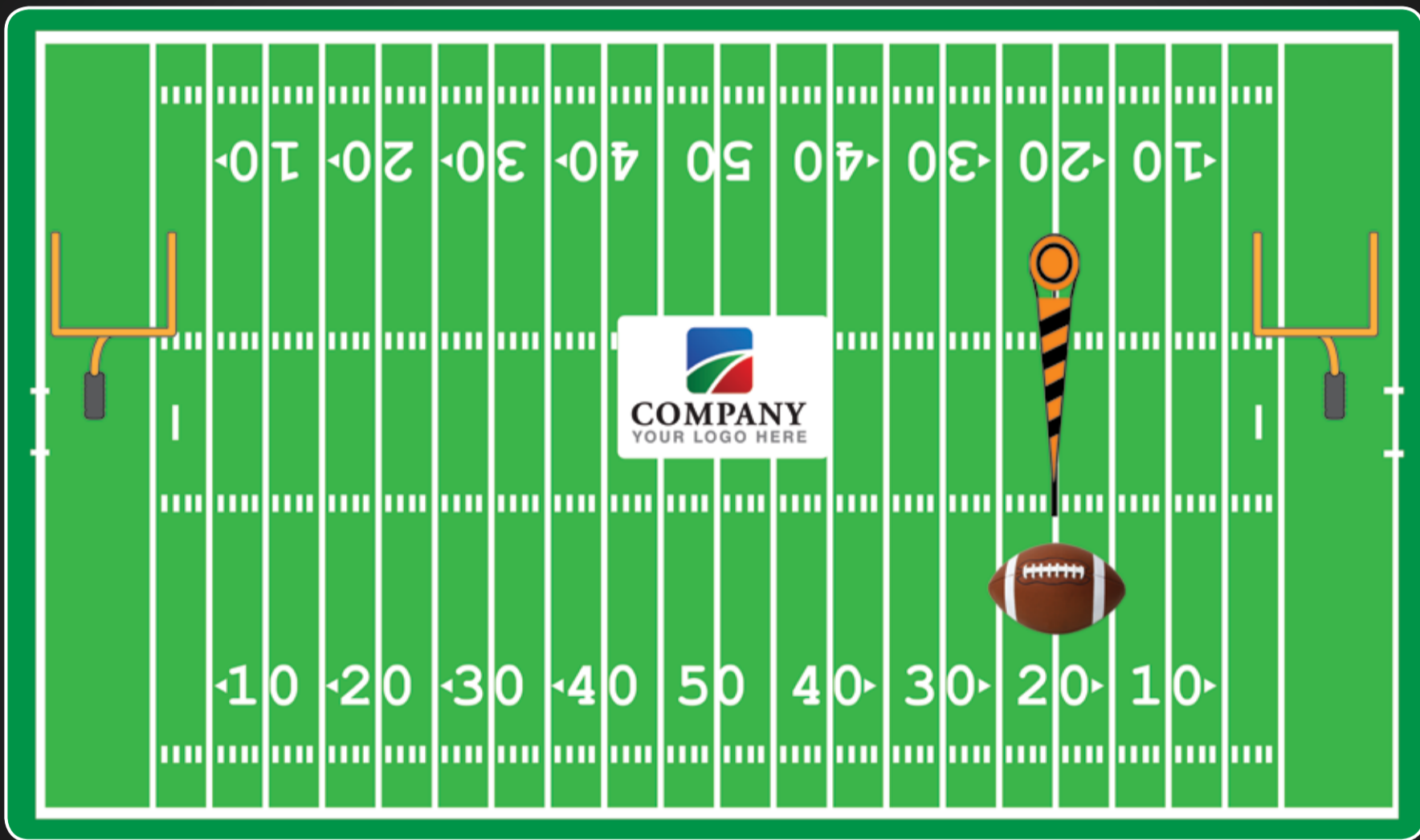


STANDARD WORK LAYOUT



SAFETY CHECKLIST









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